

## J763 - Coal Harbour® Insulated Soft Shell Jacket

### GARMENT MEASUREMENTS

Size	XS	S	M	L	XL	2XL	3XL	4XL
Chest - <i>Half Measure</i>	22 3/4"	24 1/4"	25 3/4"	27 1/4"	28 3/4"	30 1/4"	31 3/4"	33 1/4"
Chest - <i>Full Measure</i>	45 1/2"	48 1/2"	51 1/2"	54 1/2"	57 1/2"	60 1/2"	63 1/2"	66 1/2"
Body Length from CB	26 1/2"	27"	27 1/2"	28 1/2"	29 1/2"	30 1/2"	31"	31 1/2"
Sleeve Length from CB	31 1/2"	33 1/2"	35 1/2"	36 1/2"	37 1/2"	38"	38 1/2"	39"

*Finished measurements in inches. Refer to "How to Measure" guide for detailed information on measurement instructions.*

### ADULT General Sizing Guide

Size	XS	S	M	L	XL	2XL	3XL	4XL
Chest	30"-32"	34"-36"	38"-40"	42"-44"	46"-48"	50"-52"	54"-55"	56"-57"
Waist	26"-29"	29"-32"	32"-35"	35"-38"	38"-41"	41"-44"	44"-47"	47"-50"
Sleeve Length-CB	31"-32"	32"-33 1/2"	34"-35"	35"-36"	36"-37"	37"-38"	38"-39"	38 1/2"-39"

Coal Harbour®

### PRINTING INSTRUCTIONS FOR POLYESTER WICKING FABRICS

Due to the nature of 100% polyester performance fabrics, special care must be taken throughout the printing process. Here are some tips to effectively decorate our performance products:

- Garment temperature must not exceed 320°F or 160°C. Exceeding this temperature will cause the fabric to shrink, become wavy or cause dye migration.

- Dryer temperature and belt speeds must be changed accordingly for polyester fabric.

- If flashing these garments, do not exceed 1-2 seconds. Anything longer may damage the fabric as stated above.

- **Screen Printing:** These garments require the use of poly inks that cure at a lower temperature. A Dyno Grey base blocker on all colours and a second white base blocker on all dark colours are recommended. Please consult your ink supplier for more information.

- Polyester requires a longer cooling time than cotton. Avoid overlap of garments and screen-print/heat transfer until the garments are cooled. Failure to cool the fabric prior to stacking into a printer's fold may cause the fabric and applied ink to stick together.

- **Heat Transfers:** Poly mark heat transfers need to be created with an anti-migration layer in the design. This process can only be done on white or very light coloured fabric. Inks used in printing paper design need to be darker than the base fabric or colour will migrate with the fabric colour resulting in a bleeding effect.

- **Sublimation Printing:** As noted for the poly mark heat transfers, this process can only be done on white or very light coloured fabric. Inks used in printing paper design need to be darker than the base fabric or colour will migrate with the fabric colour resulting in a bleeding effect.

- If you heat press these garments, you must adjust the time, temperature and pressure. Failure to do so may damage the fabric as stated above.

- A test sample run is recommended, especially if you have a large order or if your printer does not specialize in printing on performance fabrics.

## Coal Harbour® Insulated Soft Shell Jacket - J763

### Product Features:

- Exterior: 94/6 polyester/spandex stretch woven bonded to 100% micro fleece with a laminated film insert
- Fill: 5-oz poly-fill
- Lining: 100% polyester
- 8000 mm/1000 g/m<sup>2</sup> waterproof breathable fabric
- Zippered pockets with zipper garages
- Storm flap with soft chin guard and Lycra®
- Easy grip zipper pull with "Coal Harbour®" logo
- Two way zipper
- Adjustable Velcro® cuffs

Adult sizes XS-4XL

Corresponding style:  
Insulated Youth Soft Shell Jacket - Y763

Right chest  
zippered pocket



### Available Colours and PMS Colours

Textile fabric colours are subject to dye lot variation and will not be exact match to print pantone reference

Black



Black 6C

### Fabric Features:



## Smart Uses:

This jacket is made with the same quality and engineering as the original – but we've insulated it for extra comfort and warmth!

- Schools/camps
- Gift giving
- Sports teams & events
- Donations/door prizes
- And much more!

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